

ASSA ABLOY is the global leader in door opening solutions, dedicated to satisfying end-user needs for security, safety and convenience



Please Note:

This document is provided as a dimensional reference and should not be printed as a drilling template unless it can be correctly scaled to 100% by your printer.

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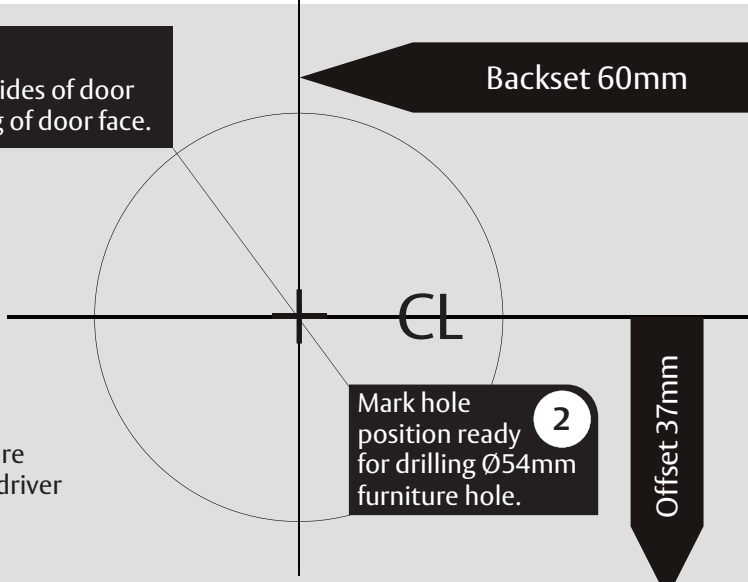
Door and pull preparation template

Important Note
Drill hole from both sides of door to prevent splintering of door face.

Tools Required

- Ø54mm Hole saw
- Ø25mm Spade bit
- Ø2mm Drill bit
- Power drill
- 25mm Chisel
- Pencil
- Ruler or tape measure
- Phillips head screw driver

 PLEASE RECYCLE THIS PAPER



Backset 60mm

Offset 37mm

CL

Mark hole position ready for drilling Ø54mm furniture hole. **2**

Fold here on door edge

Tear along perforated line

5 10 15 20 25 30 35

Guide only

1

5 10 15 20 25 30 35


Guide only

3

Please ensure that all necessary safety precautions are taken when installing this product.

Privacy and Entrance Set door preparation and bolt with pull installation (steps 1 - 11)

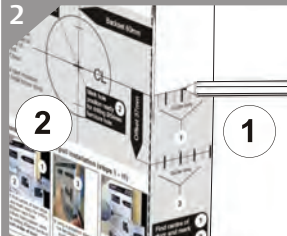
1



900mm


Mark line on the door face approximately 900mm from the floor. Tear along perforated line on template. Fold page along --- dashed line and place fold on door edge. Align CL with marked line on door face.

2




1. Find centre of door edge and mark ready for drilling Ø25mm latch hole.
2. Mark hole position ready for drilling Ø54mm furniture.

3



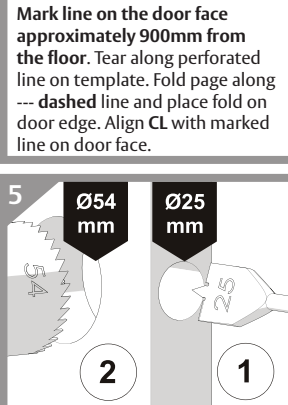
If using a pre-prepared door, use the template to mark the location of the second Ø25mm hole.
(Go to step 6)

4



Drill Ø2mm pilot hole squarely through the door.

5

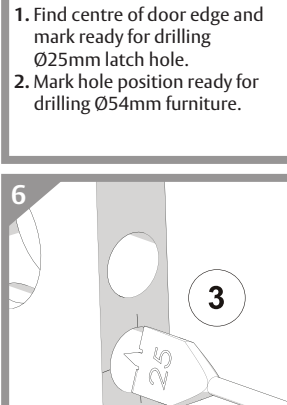


Ø54 mm Ø25 mm

2 1

1. Drill Ø25mm latch hole to depth of 70mm, ensure hole is drilled squarely.
2. Drill a Ø54mm furniture hole, from both sides of door to prevent splintering.

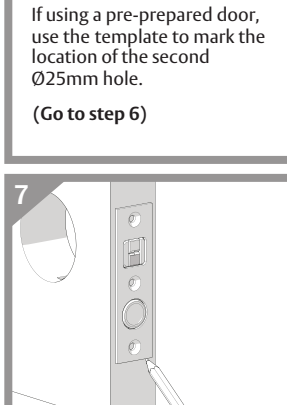
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3

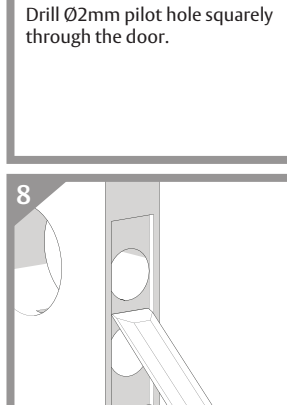
3. Drill the second Ø25mm bolt hole 70mm deep.

7



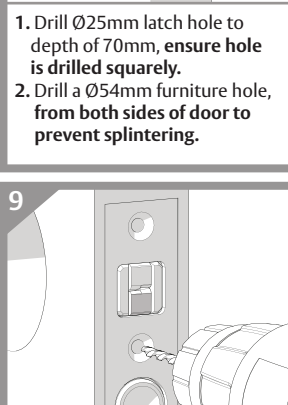
Insert bolt into Ø25mm holes, mark around latch face plate.

8



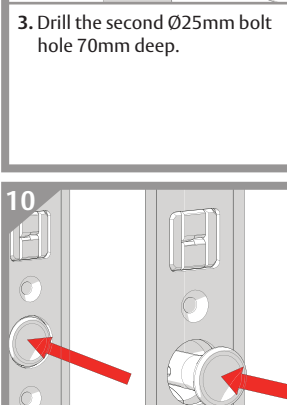
Chisel out recess to suit face plate. Face plate must be flush with door face.

9



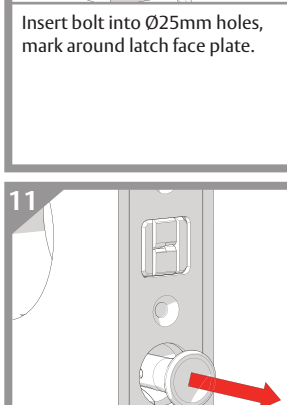
Insert bolt, then drill Ø2mm pilot holes and affix with screws provided.

10



Press the retractable door pull button to release it. (Press it to reset).

11



Pull on the retractable door pull to remove door from cavity.

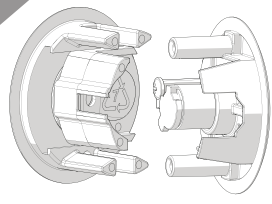
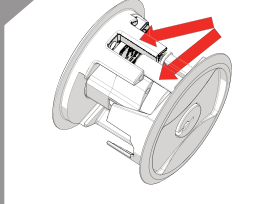
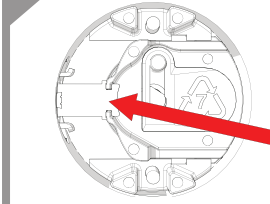
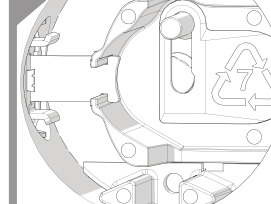
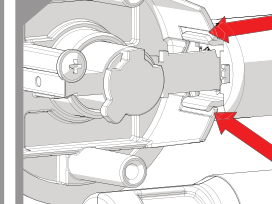
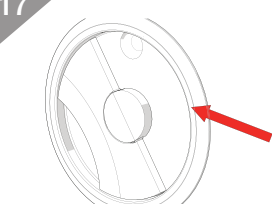
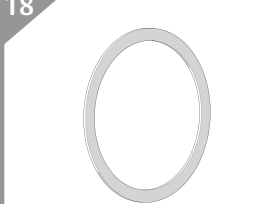
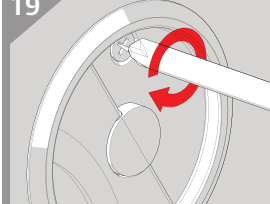
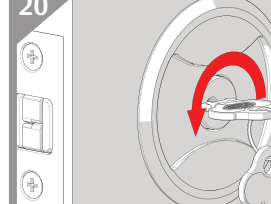
Find centre of door edge and mark ready for drilling Ø25mm bolt holes

1

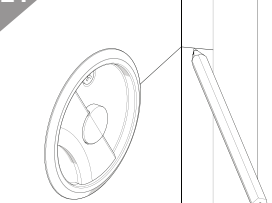
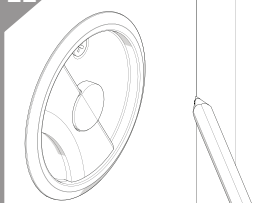
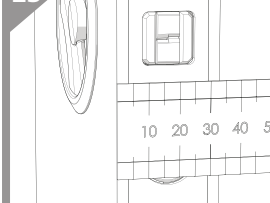
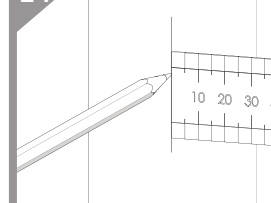
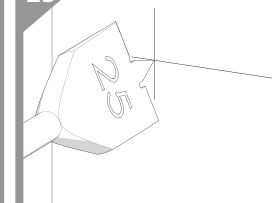
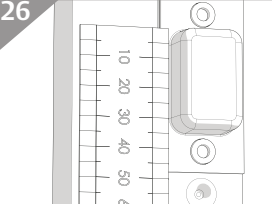
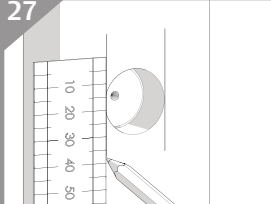
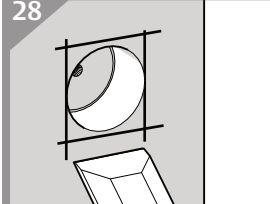
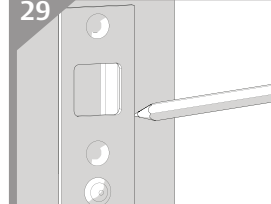
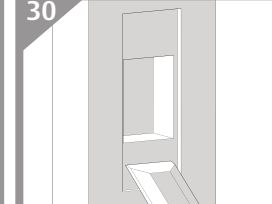
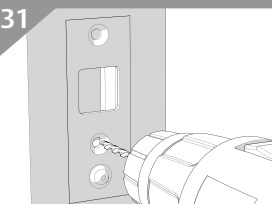
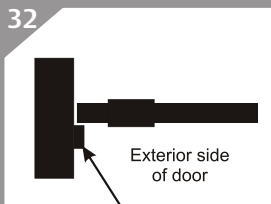
3

Fold here on door edge

Privacy and Entrance Set installation (steps 12 - 20)

<p>12</p>  <p>Furniture assembly.</p>	<p>13</p>  <p>Assembly shows both sides interlocking.</p>	<p>14</p>  <p>Internal Furniture Engages with the tailbar from the bolt.</p>	<p>15</p>  <p>Internal Furniture in place.</p>	<p>16</p>  <p>External Furniture Engages with the tabs on the bolt.</p>
<p>17</p>  <p>Fit internal furniture side first.</p>	<p>18</p>  <p>If door is less than 33 mm thick use packers. Fit the packers to the inner faces of the furniture, against the door face.</p>	<p>19</p>  <p>Fix furniture with the screws provided.</p>	<p>20</p>  <p>Test bolt with the key, or coin edge in privacy version.</p>	

Strike preparation and installation (steps 21 - 31) Door stop installation (step 32)

<p>21</p>  <p>Partially close door and mark a horizontal line, centre of the latch bolt on the door jamb. Extend horizontal line along the inside face of the door jamb.</p>	<p>22</p>  <p>Mark a vertical line down the door jamb, along the edge of the door.</p>	<p>23</p>  <p>Measure and halve the door thickness.</p>	<p>24</p>  <p>From the vertical line on the door jamb, measure and mark half the door thickness. Draw a second line.</p>	<p>25</p>  <p>Drill Ø25mm hole 20mm deep.</p>
<p>26</p>  <p>Strike basin measures 35mm high.</p>	<p>27</p>  <p>Mark two lines symmetrically either side of the Ø25mm hole centre line.</p>	<p>28</p>  <p>Chisel out basin recess to depth of hole.</p>	<p>29</p>  <p>Fit and mark around strike plate, taking care to keep vertical.</p>	<p>30</p>  <p>Chisel out strike plate recess. Strike plate must be flush with jamb.</p>
<p>31</p>  <p>Drill Ø2mm pilot holes, affix with screws provided.</p>	<p>32</p>  <p>A door stop is recommended on the exterior side of the door when using a key locking application.</p>	<p>LOCKWOOD GUARANTEE</p> <p>ASSA ABLOY Australia Pty Limited ("ASSA ABLOY") warrants its Lockwood products against defects in workmanship and materials, subject to the limitations and exclusions set out in this Warranty. If, within the normal working life of a product, it is found to be defective, and none of the limitations and exclusions set out in this Warranty apply, ASSA ABLOY will supply the same or equivalent product free of charge. This is the only remedy granted by ASSA ABLOY under this Warranty. Limitations All electrical and electronic components used in ASSA ABLOY's Lockwood range of products (excluding batteries) are guaranteed for a period of 12 months from the date of proof of purchase, unless stated otherwise. Exclusions This Warranty does not cover: 1. Damage to or malfunction or failure of the Lockwood product caused or contributed to by: (a) improper installation or failure to follow fitting instructions; (b) improper maintenance; (c) fair wear and tear; (d) any modification or repair which has not been authorized by ASSA ABLOY; (e) use of substitute or replacement parts or cylinders other than genuine ASSA ABLOY parts or cylinders; or (f) use of batteries other than those specified by ASSA ABLOY. 2. The cost of: (a) removal and/or replacement of the Lockwood product; (b) freight and/or travelling time; (c) replacement batteries; or (d) any modification or repairs to a Lockwood product, unless authorised by ASSA ABLOY. 3. Damage to or deterioration of the plated finishes Florentine Bronze, Architectural Bronze, Polished Brass, Gold and Satin Brass, which are classified as soft finishes, and are subject to deterioration under some environmental conditions. 4. Damage caused by corrosion when the Lockwood product is used in a corrosive environment. 5. Personal injury, property damage or economic loss, however caused.</p>		