

Installation Instructions

Components:

Plastic Packer Sets:

Obsolete Part Numbers and Descriptions	= Replacement Stays	+ Packer Set
P362 (240 CHH)	=P1560B (230 A)	+P1560CHHPP
P366B (240 LF CHH)	=P509B (230 V)	+P1560CHHPP
P409B (240 NF CHH)	=P1559B (230 NF)	+P1560CHHPP
P170B (330 CHH)	=P1561B (330 A)	+P1561CHHPP
P568B (420 HD CHH)	=P1553B (420 HD A)	+P1553CHHPP
P364B (430 CHH)	=P1530B (500 A)	+P1530CHHPP
P363B (330G)	=P1120 (300 4BC)	+P1120CHHPP

Packer Set Components	
Frame Packer (QTY)	Sash Packer (QTY)
6	3
6	3
6	3
8	5
8	6
8	8
6	4

*NB: Part number for frame packer =P1596, sor the sash paker =P1597

Important Notes:

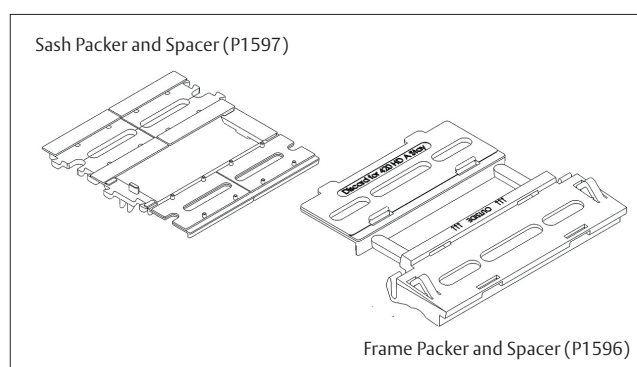
1. The **plastic** and **aluminum** packer set components are **not** compatible with each other.
2. The plastic packer sets **cannot** be used on sliding door or mullion sections where adjacent opening sashes are used. For this use the appropriate aluminum packer set as shown below.

Aluminium Packer Sets:

Obsolete Part Numbers and Descriptions	= Replacement Stays	+ Packer Set
P362B (240 CHH)	=P1560B (230 A)	+P1560CHHPP
P366B (240 LF CHH)	=P509B (230 V)	+P1560CHHPP
P409B (240 NF CHH)	=P1559B (230 NF)	+P1560CHHPP
P170B (330 CHH)	=P1561B (330 A)	+P1561CHHPP
P568B (420 HD CHH)	=P1553B (420 HD A)	+P1553CHHPP
P364B (430 CHH)	=P1530B (500 A)	+P1530CHHPP
P363B (330G)	=P1120 (300 4BC)	+P1120CHHPP

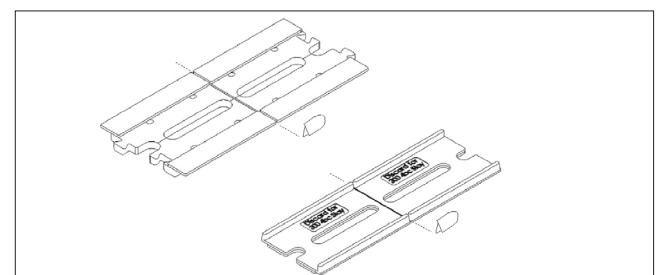
Packer Set Components
2 aluminium frame packers
2 aluminium sash packers
unique to each stay type

Identifying Components:



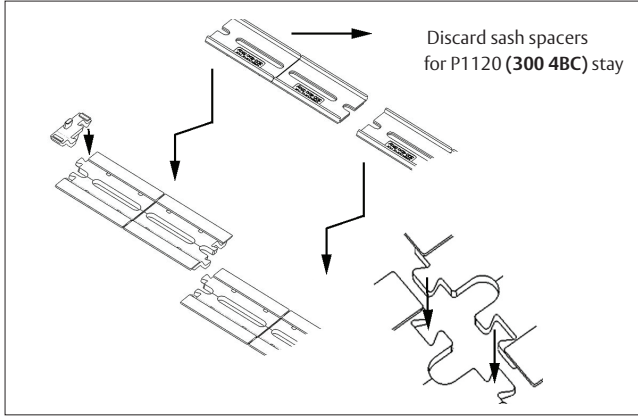
Fitting Instructions:

1. Separate all the sash and frame kit items.
2. For **P1560 CHHPP** and **P1561 CHHPP** sets, cut one sash packer and one sash spacer in half.



Sash Packer Preparation:

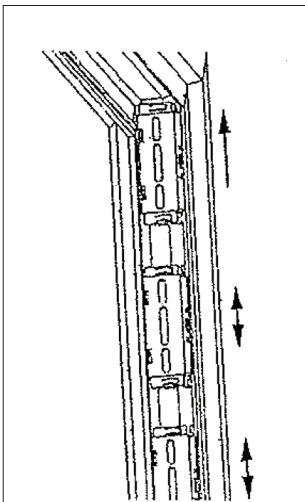
3. For each hand, join the end stop and the required number of packers together. Attach the spacers to the packers except when installing the P1120 (300 4BC) stay, for which the spacers should be discarded.



Frame Packer Preparation:

4. Insert the frame packers into the frame sections ensuring the label "Outside" is nearest the external side of the window. Slide the top packer fully into the corner and using a stay as guide, adjust the other packers until the stay screw holes coincide with the packer slots. Depress all the protruding locaters flush except the corner locater.

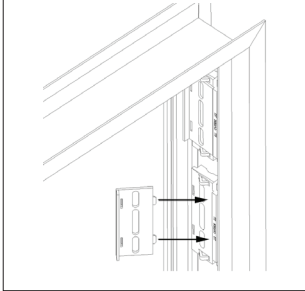
Hint: To aid in final fitting, it is possible to pre-align the stays as shown in step 7 and either temporarily mark the frame where the bottom of the stay will sit or a pilot hole(s) can be drilled.



Discard frame spacers for P1553 (420 HD A) stay

5. Clip the frame spacers to the packers, except for when installing the P1553B (420 HD A) stay, for which the spacers should be discarded.

Hint: Where the corner joint is a mullion "T" joint and a spacer is required, it will be necessary to snap the corner in half in order to clear the window seal.

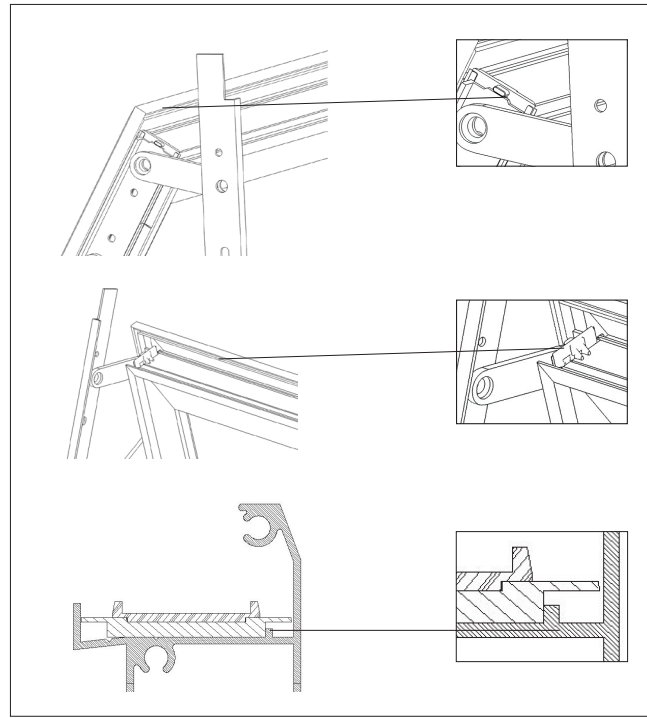


Sash Fitting:

6. Fit the packres against the sash. Hook the end stop over the sash corner. Align the packers and stays as shown and fasten the stays to the sash by drilling pilot holes if required and using appropriate screws.

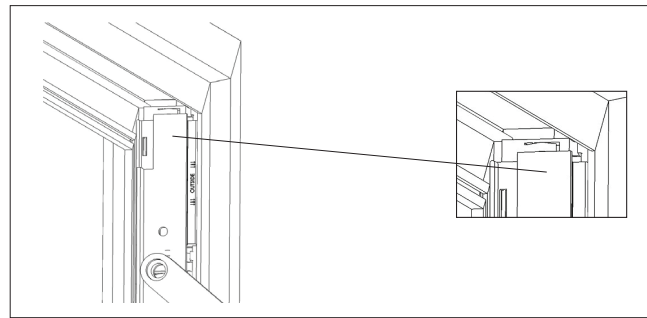
Notes:

1. Care should be taken not to damage the window glass when drilling.
2. For some of the older sections it may be necessary to trim the edge of the packer in order to fit the sash.



Frame Fitting:

7. Fit the sash and stay assembly into the frame. Align the corner end of the stay with the edge of the protruding locater on the top frame plate packer as shown or to any pre-alignment markings made in step 4. Drill pilot holes if required and secure the stays to the frame using appropriate screws.



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5. Cost of removal and/or replacement.
6. Cost of freight and/or travelling time.
7. Damage to or deterioration of plated finishes (soft finishes). As deterioration is possible under some environmental conditions, these finishes are excluded from this guarantee.
8. Any modification or repairs to a product, as supplied, unless authorised by ASSA ABLOY.
9. Use of replacement parts other than authorised parts.
10. Malfunction or failure of the product due to the use of non-genuine ASSA ABLOY parts.

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YEARS
WARRANTY